



AEROMOTIVE
Part # 13101 and #13109
INSTALLATION INSTRUCTIONS



CAUTION:

Installation of this product requires detailed knowledge of automotive systems and repair procedures. We recommend that this installation be carried out by a qualified automotive technician.

Installation of this product requires handling of gasoline. Ensure you are working in a well ventilated area with an approved fire extinguisher nearby. Extinguish all open flames, prohibit smoking and eliminate all sources of ignition in the area of the vehicle before proceeding with the installation.

When installing this product, wear eye goggles and other safety apparel as needed to protect yourself from debris and sprayed gasoline.

WARNING!

The fuel system is under pressure. Do not open the fuel system until the pressure has been relieved. Refer to the appropriate vehicle service manual for the procedure and precautions for relieving the fuel system pressure.

NOTE: Testing the enclosed regulator by applying air pressure or vacuum to the vacuum port with a hand-held pump will yield poor results, due to the slight air leakage through the adjustment screw threads. This minute leakage, which is typical of all adjustable fuel pressure regulators, does not, in any way, affect the performance of the regulator.

The enclosed Aeromotive regulator utilizes two o-ring sealed AN-10 (AN-06 if regulator is Aeromotive P/N 13109) style inlet/outlet ports and one o-ring sealed AN-6 style bypass port; these regulator ports are NOT PIPE THREAD and utilize NO THREAD SEALANT. To use the enclosed regulator in your vehicle's fuel system, you must install the necessary adapter fittings and o-rings, high pressure fuel lines and/or fuel injector rails to adapt your system to the configuration and ports of this regulator. The following instructions assume that your fuel system has already been configured for use with this regulator.

Aeromotive system components are not legal for sale or use on emission controlled motor vehicles.

The following steps are typical of most installations:

1. Once the engine has been allowed to cool, disconnect the negative battery cable and relieve the fuel system pressure.
2. Remove any cosmetic covers necessary to allow access to the fuel pressure regulator.
3. Remove the vacuum line from the regulator.

4. Place shop towels around the regulator to catch any gasoline that is spilled during this step of the installation. Remove any regulator mounting hardware and connecting fuel lines, then carefully remove the regulator.
5. Find a suitable place in the vehicle's engine compartment to mount the Aeromotive regulator. Using the supplied mounting bracket as a template, mark the bracket mounting holes and drill to accept a #10 screw.
6. With the bracket attached to the regulator, mount the bracket and regulator to the vehicle using two #10 screws, nuts and lock washers.
7. Attach the fuel supply line(s) to the regulator using AN-10 (AN-06 if regulator is Aeromotive P/N 13109) style fittings and o-rings. If only one fuel supply line is used, install an AN-10 (AN-06 if regulator is Aeromotive P/N 13109) style plug and o-ring into the second regulator inlet port.
8. Attach the fuel return line to the regulator using an AN-6 style fitting and o-ring.
9. Tighten all connections.
10. Once the regulator is installed, attach a suitable fuel pressure gauge to the 1/8 NPT port on the fuel pressure regulator.
11. **Ensure that any spilled gasoline and any gasoline soaked shop towels are cleaned up and removed from the vicinity of the vehicle!**
12. Reconnect the battery and turn the ignition to the ON position **WITHOUT** starting the car. After several seconds, check the fuel pressure. If there is no fuel pressure, turn the ignition key to the OFF position, wait one minute, return the ignition to the ON position, and recheck the fuel pressure. Repeat this ignition OFF and ON procedure until the fuel pressure gauge registers fuel pressure.
13. **With the fuel pressure gauge registering fuel system pressure, check for fuel leaks from and around the Aeromotive regulator and all fuel lines and connections near the regulator! If any fuel leaks are found, turn the ignition key to the OFF position, remove any spilled fuel and repair the leak before proceeding!**
14. Once the fuel pressure gauge registers fuel system pressure and there are no fuel leaks, start the engine and adjust the regulator to the desired fuel pressure. Turning the adjustment screw clockwise will increase fuel pressure. OEM regulators are typically set at approximately 43 psi, without the vacuum line attached. The fuel pressure adjustment range for the enclosed regulator is 40-75 psi.
15. Once the desired fuel pressure is achieved, tighten the regulator adjustment jam nut and attach the vacuum line.
16. If you do not want to keep the fuel pressure gauge on the vehicle, relieve the fuel system pressure as instructed in the appropriate vehicle service manual. Remove the fuel pressure gauge and reinstall the 1/8 NPT pipe plug into the regulator gauge port, using thread sealant..
17. Test drive the car to insure proper operation and re-check the fuel system for leaks. **If any leaks are found, immediately shut off the engine and repair the leak(s)!**

Thanks for purchasing another quality product designed, engineered and manufactured in
Kansas City, USA!

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